



Wind Things Up With Reelcraft

Tech Bulletin

4000 Constant Tension Requirements



Wind Things Up With Reelcraft

MODELS

LOW PRESSURE

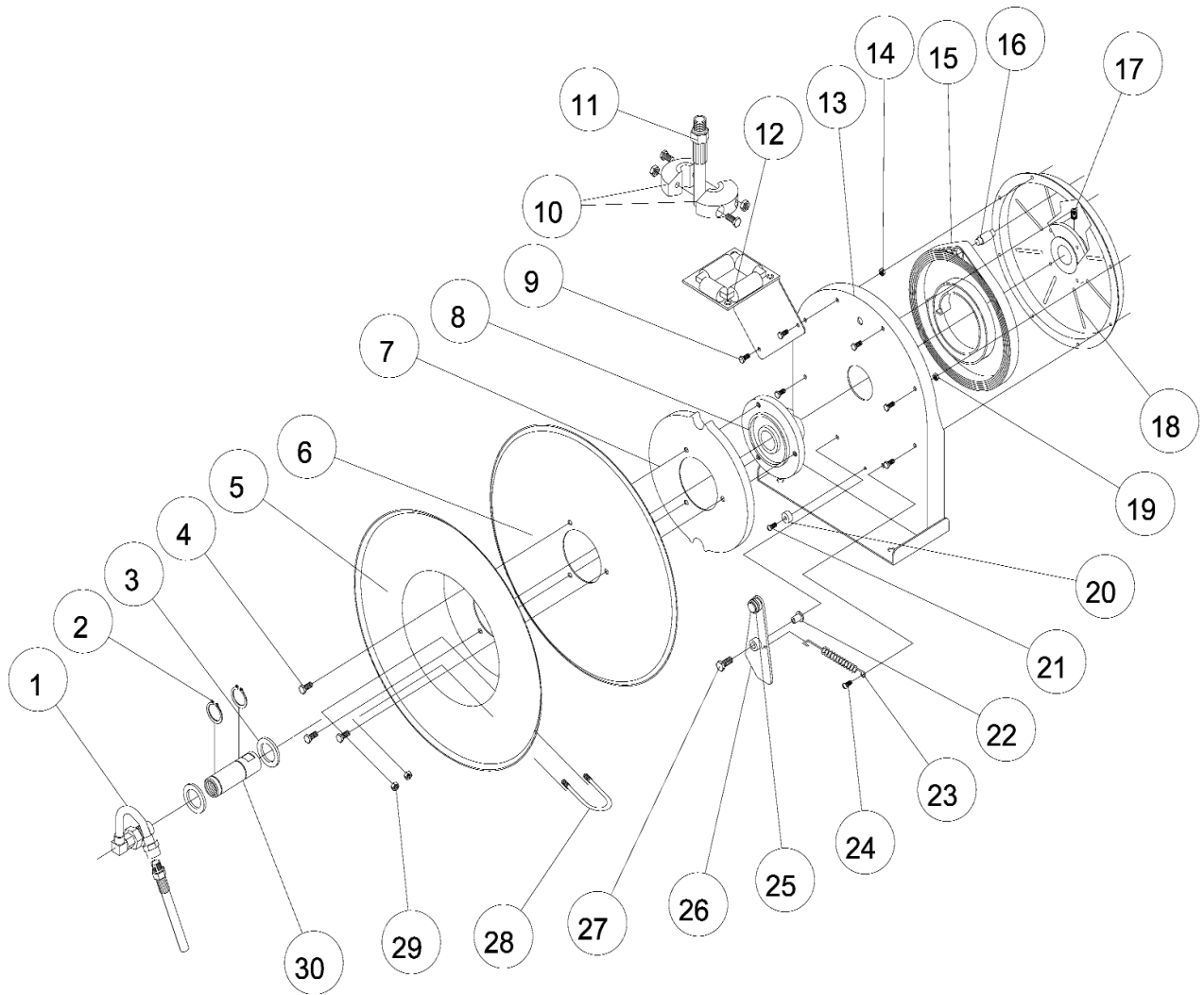
4400 OLP 4600 OLP
4420 OLP 4615 OLP
4425 OLP 4620 OLP
4430 OLP 4625 OLP
4435 OLP

REELCRAFT INDUSTRIES SPECIFICATION

SUBJECT 4000 Constant Tension Requirements

The following parts should be removed from the reel to make it constant tension.

Part No.	Qty.	Description	
400109	1	Latch Plate Ass'y	#26 on exploded view
400012	1	Latch Bushing	#22 on exploded view
400018	1	Latch Plate Spring	#23 on exploded view
400019	1	Latch Cam	#7 on exploded view
400021	1	Latch Plate Bumper	#20 on exploded view
S32-136	1	Self Tapping Screw	#21 on exploded view



ITEM #	PART NO.	NO. REQ.	DESCRIPTION	ITEM #	PART NO.	NO. REQ.	DESCRIPTION	ITEM #	PART NO.	NO. REQ.	DESCRIPTION
1	S600886	1	Swivel Ass'y	13	400101	1	Base Ass'y	24	300001	5	10-32 x 3/8" Screw
2	300031	2	1" Snap Ring	15	S261360	1	Spring Case Stud	25	400020	1	O'Ring
3	300034	2	Spacing Washer	16	300011	7	10-32 Hex Lock Nut	26	S400109	1	Latch Plate Ass'y
4	S295-102	3	1/4" Plastite Hex Screw	17	300006	1	3/8-16 x 1/2" Set Screw	27	300035	1	10-32 x 1" Mach. Screw
5	400005	1	Flange Ass'y	18	400103	1	Spring Case Ass'y	29	300070	2	1/4-20 Zinc Nyloc Nut
6	400006	1	Sheave Disk	19	S82-15	1	10-32 x 3/8" Nyloc Nut	30	S400015	1	Main Shaft
7	S400019	1	Latch Cam	20	S400021	1	Latch Bumper				
8	S260648	1	Spring Arbor	21	S32-136	1	10-24 x 3/8" Mach. Screw				
9	300002	2	10-32 x 1/2" Screw	22	S400012	1	Latch Bushing				
12	S400107	1	Guide Arm Ass'y	23	S400018	1	Latch Spring				

ITEM #	DESCRIPTION	NO. REQ.	MODEL 4400 OLP	MODEL 4420 OLP	MODEL 4425 OLP	MODEL 4430 OLP	MODEL 4435 OLP	MODEL 4600 OLP	MODEL 4615 OLP	MODEL 4620 OLP	MODEL 4625 OLP
10	Hose Bumper Ass'y	1	None	1-HR1004A	1-HR1004A	1-HR1004A	1-HR1004A	None	1-HR1004	1-HR1004	1-HR1004
11	Hose Ass'y	1	None	601001-20	601001-25	601000-30	601001-35	None	601011-15	601011-20	601013-25
14	Drive Spring Ass'y	1	S400030	S400030	S400030	S400030	S400030	S404230	S404230	S404230	S404230
28	"U"-Bolt	1	1-117440	1-117440	1-117440	1-117440	1-117440	2-117440	2-117440	2-117440	2-117440